## FINNLEO "PLUG-N-PLAY" SERIES

Traditional Sauna, Low EMR/Low EF Infrared, and InfraSauna







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## PLUG-N-PLAY PORTABLE TRADITIONAL SAUNAS, INFRASAUNAS AND INFRARED SAUNAS

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Finnleo's Hallmark Series of traditional saunas, 2-in-1 Combination InfraSaunas and S-Series Infrared saunas make owning a personal oasis at home easier than ever. Easy to assemble, yet loaded with upgrades usually found only in designer-type saunas, Finnleo's Plug-N-Play rooms put the opportunity for a daily chance to relax and recharge within reach of everyone.

# HALLMARK SAUNAS

Hallmark is attractive in more ways than one. To the eye, top quality clear Canadian Hemlock inside and out reflects golden light in a warm, comforting glow. The exterior is protected with a biodegradable finish for a luxurious look and ease of maintenance. Integral backrest lowvoltage lighting system with color light therapy and an integrated Bluetooth sound system complete the aura of luxury.

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Hallmark is well-known as one of the best values in traditional sauna. And its clever hook-and-pin panel design means Hallmark is easily assembled in less than an hour.

Hallmark saunas come complete with a built-in floor with vinyl surface, which makes cleaning and maintenance a breeze. The sauna is powered by stainless steel Finnleo Junior or Designer wet/dry sauna heaters including the Finnleo SaunaLogic2 Control with optional worlwide mobile app. With your mobile device becoming a second control, or by using the control's 24 hour programmability, enjoying a sauna on your schedule has never been easier.

Choose from 5 sizes (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner).





## HALLMARK HM44 a truly portable 4'X4' sauna

Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Hallmark, you can — it truly is portable! The Hallmark comes equipped with the same features as other Hallmark saunas, but with 120-volt plug-in instead of 240. Simply assemble, plug into the closest outlet, and you're ready — no finishing work, no plumbing and no electrical.

The HM44 includes a Finnleo 1.7 or 2.2 kW sauna heater and is matched with the SaunaLogic2® Digital Control with an optional worldwide mobile app, allowing you to control your sauna from anywhere in the world. The 1.7 kW heater can be plugged into a 15 amp outlet; the 2.2 kW heater needs a dedicated 20 amp outlet.

### SPECIFICATIONS:

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for a luxurious look and for ease in maintenance
- Bluetooth sound system (styles may vary)
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with waterproof, low-maintenance flooring material
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior wet/dry sauna heater
- SaunaLogic2® Digital Control with optional worldwide mobile app
- All Hallmark saunas are 80" high O.D.



SaunaLogic2® digital control is standard with all Hallmark saunas.









## HALLMARK HM46

Loaded with all the standard Hallmark features (see list on page 9), this beautiful sauna is for two or three people, including a top bench long enough to comfortably lie down.

The HM46 is matched with the Finnleo 4.5 kW Designer SL2 heater and SaunaLogic 2 control. With the optional worldwide mobile app, your mobile device becomes a second control, allowing you to control your sauna from anywhere in the world.

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## HALLMARK HM55c

Loaded with all the standard Hallmark features (see list on page 9), the fivesided HM55c takes up an amazingly small amount of floor space--yet comfortably seats two or three people. The HM55c is matched with the Finnleo 4.5 kW Designer SL2 heater and SaunaLogic 2 control.



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## HALLMARK HM57

One of our most popular models, the Hallmark HM57 is amazingly roomy, yet only takes up 35 sq. ft. of floor space. With an L-shaped top bench, it comfortably seats four or five people and plenty of room for lying down.

The HM57 includes the Finnleo 6.0 kW Designer heater, matched with the popular SaunaLogic2 control with optional worldwide mobile app.

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# HALLMARK HM66c

The HM66c is a five-sided sauna with large panoramic windows providing an open view. With an L-shaped top bench, it comfortably seats four or five people or two people lying down on the top bench.

Shown with color light therapy activated, this sauna includes the Finnleo 6.0 kW Designer heater, matched with the popular SaunaLogic2 control with optional worldwide mobile app.



# INFRASAUNA

## 2-IN-1 COMBINATION SAUNA AND FAR-INFRARED

The innovative Finnleo InfraSauna provides pleasure beyond what a traditional or infrared sauna can do individually. At times, you might prefer to bask leisurely in the comfort of a traditional sauna. When time is tight or you're in the mood for milder heat therapy, the infrared option is the answer. Our advanced traditional sauna technology has been seamlessly combined with our patented CarbonFlex far-infrared technology.



For the ultimate in luxury, add all three heat-bathing products to your in-home spa: a Finnleo InfraSauna and a Finnleo Steam Shower (traditional sauna, infrared sauna and steambath). Choose the type of soothing heat you want depending upon your mood or the benefits desired.



# HALLMARK INFRASAUNA IS440

For those who sauna bathe alone, or with one other—or for those who have limited space, the diminutive Hallmark IS440, 4' x 4' two person sauna just might be the best value in the market today. The IS440 comes complete, from the factory, with a "Two-in-One InfraSauna Dual Heating System" featuring Finnleo's Low EMR/EF Infrared heating panels as well as a stainless steel traditional sauna heater. Simply assemble and plug in to a 120 volt household outlet. The SaunaLogic2 control panel allows you to easily select "Infrared" or "Traditional" sauna, depending upon what you're in the mood for.





# HALLMARK INFRASAUNA IS565

Finnleo has expanded its portable I/S offering by adding a 5-person IS565 InfraSauna. This hybrid sauna features a wall-to-wall infrared heating system and a 6.0 kW Finnleo Designer sauna heater, matched with the SaunaLogic2 control. With an L-shaped top bench, it comfortably seats four or five people or two people lying down on the top bench.

Shown with color light therapy activated, this sauna includes the Finnleo 6.0 kW Designer heater, matched with the popular SaunaLogic2 control with "optional worldwide mobile app. The unit is self-contained requiring no special flooring or plumbing. Simply plug-in to the proper 240V outlet and enjoy.



SaunaLogic2<sup>®</sup> control is standard with InfraSauna rooms and features a mobile app to control the sauna from your mobile device from anywhere you have cellphone service.

### INFRASAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Stainless Steel Junior or Designer SL2 Heater with SaunaLogic2 digital control.
- Premanufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size.
- All-glass door; window options as shown.
- Interior of sauna includes Canadian Hemlock walls, ceiling, benches and trim, low-voltage LED color and white puck lighting in ceiling.
- Bucket, ladle, rocks and installation hardware.



Much has been made of the health benefits of sauna bathing-and with good reason. Physically, nothing is more reinvigorating than a deep, healthy sweat every day.

Tension fades. Muscles unwind. Toxins are flushed from your body. You get a cardiovascular workout as blood vessels dilate and your heart rate increases, burning calories. Natural chemicals are released endorphins —reducing mental stress, soothing sore muscles and joints, and inducing a deeper sleep. Skin is cleansed of bacteria, and dead cells are replaced—leaving you with a soft, glowing appearance.

A few minutes a day is all it takes to look and feel better. The body's response to gentle, persistent heat is well-documented and proven. Which is why more and more doctors are recommending sauna and its purifying benefits.



Though our saunas are not FDA-registered medical devices (nor are our competitors), and we thus don't make any specific claims on the health benefits achieved by regular sauna bathing, there are numerous, well-done and respected, peer-reviewed, sauna medical studies that suggest tremendous health benefits can be achieved with regular sauna bathing. The articles in our Health and Wellness Library at www.finnleo.com may be of interest to you to get a deeper understanding about the link between sauna and wellness.





1. Saunas reduce stress and improve overall health, wellness and performance. Not surprisingly, sauna bathers most frequently cite stress reduction as the number one benefit of sauna use. Medical studies often determine that stress in our daily lives can negatively affect our health. In fact, the vast majority of disease (e.g. heart disease) is at least partially stress-related. Heat bathing in a sauna provides stress relief in a number of ways. It's a warm, quiet space without any distractions coming from the outside. The heat from the sauna relaxes the body's muscles, improves circulation and stimulates the release of endorphins. Endorphins are the body's all-natural "feel good" chemical, and their release provides a truly wonderful "after sauna glow."

**2.** Saunas aid in recovery after intense physical activity. Saunas relax muscles and soothe aches/pains in both muscles and joints.

Under the high heat provided by a sauna, the body releases endorphins. Endorphins can have a mild, enjoyable "tranquilizing effect" and the ability to minimize the pain of joint and muscle soreness from, say, an intense physical workout. Body temperature also rises from the heat of the sauna. This causes blood vessels to dilate, therefore increasing blood circulation. This increased blood flow in turn speeds up the body's natural healing process via soothing aches and pains and/or speeding up of the healing of minor bruises or cuts. After participating in physical sports, use the heat and/or steam of a sauna to promote muscle relaxation by helping to reduce muscle tension and eliminate lactic acid and/or other toxins that may be present. **3. Saunas improve brain health.** A 20-year study conducted with more than 2,300 participants at the University of Eastern Finland by Dr. Jari Laukkanen and his colleagues revealed regular sauna use (4-7 times per week) at 176 degrees F for 19 minutes lowered the risk for both Alzheimer's & Dementia.

4. Saunas relieve stress. The heat in the sauna helps us to relax and regulates the level of cortisol in our blood. Cortisol is the hormone that is released when we're stressed, and too high levels of cortisol can lead to a number of health issues such as problems with the immune system and with sleeping. Sauna bathing reduces the levels of cortisol in our blood, and instead it stimulates the production of serotonin. Serotonin is our "happy hormone" that makes us feel good.

**5.** Saunas flush toxins. Deep sweating in a sauna can help reduce levels of lead, copper, zinc, nickel, mercury and chemical - toxins commonly absorbed just from interacting with our daily environments.

**6.** Saunas cleanse skin. When the body sweats, skin is cleansed and dead skin cells are replaced - keeping your skin in good working condition.

7. Saunas can help you sleep better. Research shows the slow, waning effect of declining endorphins after a sauna can help you get to sleep faster and stay asleep longer.

Discover more healthy benefits of the Finnleo pure sauna experience at http://www.finnleo.com.



## FINNLEO'S PATENTED LOW EMR/LOW EF FAR-INFRARED TECHNOLOGY

First in the World to Offer Low EMR/Low EF Technology. The Healthiest and Safest Far-Infrared Saunas.

# Carbon Elex<sup>®</sup> with Pure Infra<sup>®</sup> Low EMP

Pure Infra<sup>™</sup> saunas by Finnleo provide peace of mind. Peace-of-mind knowing you are using the Lowest EMR and EF infrared sauna in the world. Peace of mind knowing the product is backed by a 100 year old global leading sauna and steam company. Peace of mind relaxing in the soft, soothing and body enveloping deep absorbing heat of a "Pure Infra" Sauna by Finnleo.

### WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Infrared saunas radiate EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas, we have spent the last several years developing a break-through technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra<sup>™</sup> (multiple patents in the U.S., Canada and International) and this new technology is exclusive to Finnleo. It's the only infrared sauna technology that has radiation levels below the tough Swedish radiation standards throughout the sauna room including all points of body contact.

### EMR/EF INDEPENDENTLY VERIFIED BY INTERTEK.

The only sauna manufacturer to use international 3rd party verification with test of entire sauna room in "Actual" use with all connections and electrical distribution points in place.

Beware of lab bench test reports which are dramatically different from real life full-room tests.



This Intertek report is available on www.finnleo.com

## PURE HEAD-TO-TOE COMFORT WITH FINNLEO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—"cold spots"—where no IR waves reach the body, and "hot spots" when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology, Finnleo's CarbonFlex® emitters generate even heat with Finnleo's patented 'alwayson' technology and wall-to-wall full-body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures you perfect bathing comfort in two important ways. First, the larger surface disperses heat over a wider area, keeping the surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

#### TREAT YOURSELF TO A HEALTHIER INFRARED

Treating yourself to the relaxation and detoxification benefits of infrared technology is now safer than ever. "Pure Infra" saunas have the lowest electromagnetic radiation (EMR) and electrical field (EF) signatures of any infrared delivery system available—levels far below even Sweden's tough radiation standards. And the exclusive EvenHeat<sup>™</sup> system makes sure every single part of you is warmed evenly—providing added comfort and true full body detoxification without the worry of excessive exposure to EMR and EF.

Due to Finnleo's patented technology, all Finnleo "Pure Infra" Saunas have EMR levels throughout the sauna room below 2 mG and EF levels below 1 Vm (the lowest in the industry), measured at the point of body contact. Beware: other companies claiming Low EMR have radiation spikes throughout the room (floor, walls, ceiling).



CarbonElex with Pure Infra



Even, wall-to-wall heat distribution; no cold spots





Low sidewall emitters + bench heat

In-floor heat

#### SWEAT YOUR WAY TO A BETTER YOU

In disciplines such as yoga, a daily sweat is acknowledged as one of the single best things you can do to stay healthy. Arteries dilate, improving blood flow throughout the body and relaxing tight or overworked muscles. The production of white blood cells is stimulated, strengthening the immune system. Toxins are flushed out through the skin's pores. In a "Pure Infra" sauna, the ambient air temperature settles at your preset comfort level— while the safest infrared waves possible penetrate deep into your body, warming you inside and out at the same time. This means you can detoxify comfortably and safely for longer periods. And come out feeling stronger, healthier and in better balance.



# FINNLEO S-SERIES FAR-INFRARED FEATURES

S-Series: Finnleo Premium Line. The World's Finest Infrared Sauna

# NORTH AMERICA'S FIRST INFRARED SAUNA CONTROL WITH TRUE WORLDWIDE MOBILE FUNCTIONALITY. OPERATE YOUR SAUNA FROM ANYWHERE!

## INFRALOGIC2<sup>™</sup> CONTROL

In addition to the mobile app with functionality from anywhere there is cell or data service, the IL2 has modern design and is simple to use. The glass touch screen provides a modern and extremely flexible option for the modern sauna owner

- With the included mobile app your smartphone becomes a second control
- Intuitive display (time/temp/lighting/ system status)
- 24 hr. time delay, 60 minute timer and calendar programming
- Built-in RGBW LED light control with dimmer
- Built-in Bluetooth button for controlling the audio system
- Separate on/off buttons for floor heat, bench skirt heat and in-bench heat
- OTA technology is standard (free upgrades "Over The Air")
- 3 3/8" w x 5 1/2" H x 1/4" D

To guarantee maximum head-totoe comfort, all Finnleo IR saunas include:

- Wall-to-wall carbon fiber heaters on back wall and sidewalls
- Side wall heaters extending all the way down to floor level
- The only IR rooms with bench seat heaters. Easily controlled with on/off buttons on the control; ensures body core receives full benefit
- Exclusive in-floor heating systems with heated matte-black metallic surface



anywhere you have cell service. Your sauna will be ready when you are.



Exterior handle doubles as a towel bar.



Interior handle holds smart device.



Bullnose bench front for more comfortable seating.



Bench heat, floor heat, skirt heat with on/off buttons.

### All Finnleo S-Infrared Rooms Include the Following Standard Features:

- InfraLogic2 control with worldwide mobile app (your smart device becomes a second control)
- Finnleo's proprietary/patented infrared heating technology, combining its CarbonFlex heaters with its exclusive Pure Infra Low EMR and Low EF technology to provide the lowest possible exposure to EMR and EF
- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with "furniture quality"
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance
- Finnleo wireless Bluetooth sound system includes sleek low profile speakers and built-in amplifier
- Pre-built Hemlock benches
- Built-in Hemlock floor with infloor heat with matte black in-floor metallic heater
- Deluxe tempered All-Glass front
- Exterior door handle as towel bar
- Interior door handle with slot for iPad or smartphone
- Wall-to-wall backrests with integral LED diffused lighting system with color therapy lights
- Determined by room size, all models plug into a 15 amp or 20 amp household outlet
- ETL listed "as a complete plug-in room" —for safety and reliability
- Industry-leading warranty backed by America's #1 sauna company



InfraLogic2 control standard on all S-series IR saunas.



Screenshot of app; the mobile app is included with all S-series saunas. Your smartphone becomes a second control.





15 amp outlet

20 amp outlet

## COLOR THERAPY

Psychological and Therapeutic Effects of Color





Red is the symbol of love and of life itself; with its penetration power, which is the highest of all colors; it is recommended for treatment of impeded circulation, muscles and heart. It generates enthusiasm, arouses passion and has a cheering effect.





Blue is a cool color that has a calming effect, inside as well as on the outside. It is very helpful in treating sleep disorders and headaches, yet also regulates elastic tissues in the organism. It helps in all kinds of cramps and can have an anti-bacterial effect.



Yellow is a clear purifying color, which stimulates clarity of intellect, as well as toxin processing and elimination. It can help with learning disabilities and with strengthening of the endocrine functions.



Turquoise is the color for mental relaxation and tackling embedded psychological barriers. It acts as a tonifier and can help regulate imbalances in the lung and large intestine system. It is a color that facilitates spiritual growth.



Violet promotes awareness and consciousness. It increases effects of meditation. It promotes proper functioning of the lymphatic system and is a very helpful in times of menopause. It is the color for neutralizing emotional wounds and for spiritual growth.

# FINNLEO S-SERIES THE HEALTHIEST AND SAFEST INFRARED AVAILABLE ANYWHERE

While all infrared delivery systems produce electromagnetic radiation (EMR) and have radiating electrical fields (EF), Finnleo has developed and patented its infrared technology to reduce EMR and EF to near zero--well below the Swedish standards. Pure Infra technology was developed to remove the worry associated with unnecessary exposure to EMR and EF. The EMR and EF levels in a Pure InfraSauna are less than the ambient levels in your home and less than you'd experience from a computer screen or cell phone. After all, if the point is to detoxify, why expose yourself to any level of unnecessary radiation? Your sauna becomes your "safe haven."



S820 FAR-INFRARED SAUNA

### BETTER FOR EVERYONE

"Pure Infra" saunas heat quickly and efficiently with a tap of the touchscreen control. A "Pure Infra" sauna heats up quickly to your set comfort level while using up to 20% less energy than other infrared systems. That means fewer energy resources are used to provide the safest, most comforting infrared heat bathing experience available—and that's better for everyone.



### FULL-BODY HEAT

The EvenHeat<sup>™</sup> system incorporates our patented heat distribution technology to ensure infrared waves warm every part of your body evenly.

Heat naturally rises. That means in other infrared saunas, the temperature at the top of the heating panel is warmer than at the bottom of the panel. With Finnleo technology, the heat is evenly distributed top to bottom.

The gentle heat-distribution system spreads heat more evenly throughout the sauna, including deep therapeutic heating of the lower back. With EvenHeat™ there are no "cold spots" from heat stratification—you are bathed evenly in the safest infrared available from every angle, floor to ceiling.





# Carbonflex WITH Pure Infra" Low EMP







#### MUSIC TO YOUR EARS

Every "Pure Infra" sauna model includes a sound system with speakers, wireless/Bluetooth operated sound system that provides crystal clear pleasure from your favorite music device adding another touch of comfort to your daily detox.



**S880 FAR-INFRARED SAUNA** 



#### EASY ON THE EYES

"Pure Infra" saunas include indirect LED lighting systems in the valance and the bench skirt with natural/white light as well as color light therapy. This allows you to relax in the soft and diffused valance lighting, use color to create an energizing ambiance, or simply enjoy your favorite magazine or book without straining.



**S840 FAR-INFRARED SAUNAS** 



#### THE LOWEST EMR + EF AVAILABLE

Simply put, no other infrared sauna system minimizes your exposure to EMR and EF better than "Pure Infra". Our exclusive patented technology means Pure Infra saunas produce less EMR and EF than the Swedish radiation standards—the toughest in the world.

# S-SERIES FAR-INFRARED SAUNAS

## REDEFINING THE STANDARD FOR INFRARED SAUNAS

The 'S' (for Supreme) Series of infrared saunas is paradise found. Finnleo's luxury line, the S-series, includes numerous upgrades as standard features. The S-series has a modern aesthetic with full glass fronts and a design that creates an environment of space and richness. Thanks to its layout, design and Pure Infra Low EMR/Low EF patented technology, the Finnleo S-Series lets you detoxify and relax in comfort for longer periods.



### S-810 SERIES 1-PERSON

Ideal for those having minimal space available and/or for those using their sauna solo, the Model S-810 has a footprint of only 9 sq. ft. The diminutive S-810 may be compact but it has the same luxurious features as larger models: Pure Infra Low EMR/Low EF, all-glass front wall, valance and bench skirt lighting with white lights and color light therapy. "Lack of space" is no longer a limitation. This model can be installed into a corner of almost any room.

- Dimensions: 36" d x 36" w x 77" h
- Electrical requirements: Plug-in, 15 amp 120-volt outlet







### S-820 SERIES 2-PERSON

One of our most popular models, the S-820 is perfect for one or two people. With its footprint of only 13.3 sq. ft., this IR sauna has the same luxurious features as all S models: Pure Infra Low EMR/Low EF, all-glass front wall, valance and bench skirt lighting with white lights and color light therapy. It can be easily incorporated into an in-home workout area, or even in the master bedroom.

- Dimensions: 40" d x 48" w x 77" h
- Electrical requirements: Plug-in, 15 amp 120-volt outlet



### S-825 SERIES 2 TO 3-PERSON

A roomier version of the popular S-820, this beautiful sauna is for two or three people and has the same luxurious features as all S models: Pure Infra Low EMR/Low EF, all-glass front wall, valance and bench skirt lighting with white lights and color light therapy.

- Dimensions: 44" d x 64" w x 77" h
- Electrical requirements: Plug-in, 20 amp 120-volt outlet







## S-830 SERIES 3-PERSON

If you like to lie down in the sauna, this is the model for you. This rectangular model comfortably seats three, but the 6' width also makes it comfortable for lying down. With the all glass front the room has an open, luxurious feel to it.

- Dimensions: 44" d x 72" w x 77" h
- Electrical requirements: Plug-in, 20 amp 120-volt outlet



## S-870 SERIES 3-PERSON

Slightly smaller than the S-880, the Model S-870 combines great design with incredible space efficiency. With its 5-sided design and a footprint of only 52" x 52", it's ideal for two or three people and can fit into almost any space.

- Dimensions: 52" d x 52" w x 77" h
- Electrical requirements: Plug-in, 15 amp 120-volt outlet







## S-840 SERIES 4-PERSON

Spaciousness with comfortable seating for four. By dropping in a bench insert to convert the two long benches into a U-shaped bench, you can seat up to five people, or have two people lying down at once.

- Dimensions: 56" d x 72" w x 77" h
- Electrical requirements: Plug-in, 20 amp 120-volt outlet



### S-880 SERIES 4-PERSON

Our most luxurious model, the S-880 is a neo-angled beauty. A 3-sided all glass front gives the sauna panoramic openness. Comfortable seating for four, its L-bench design is ideal for intimate conversation with friends and family.

- Dimensions: 60" d x 60" w x 77" h
- Electrical requirements: Plug-in, 20 amp 120-volt outlet









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